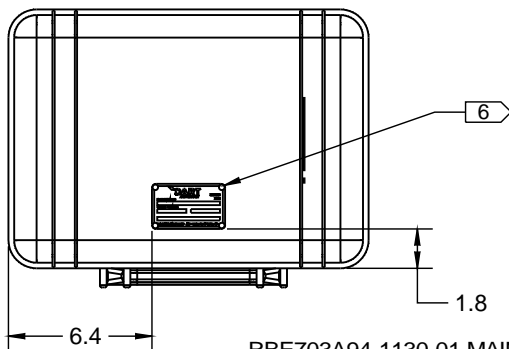
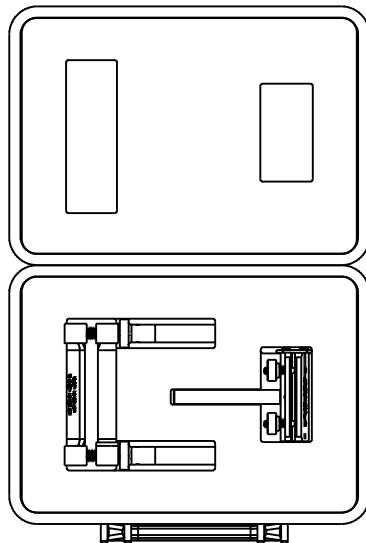
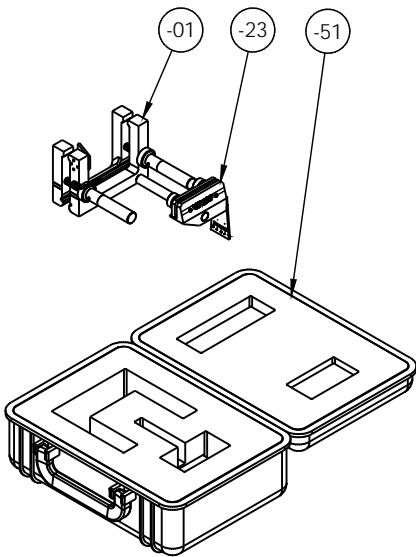


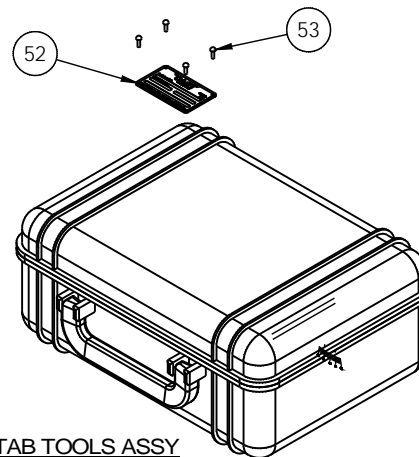
| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|----------------------|-------------------------|----|
| -01 | 1 | RBE703A94-1130-01-01 | IMMOBILIZING CLIP ASSY | 2 |
| -23 | 1 | RBE703A94-1130-01-23 | DEFLECTION CLIP ASSY | 9 |
| -51 | 1 | RBE703A94-1130-01-51 | PACKAGING ASSY | 15 |
| 52 | 1 | RB41011 | DART PLACARD | - |
| 53 | 4 | McMaster#97524A032 | RIVET 1/8" x 0.425" LG. | - |



- NOTES:**
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: CENTER DART PLACARD IN AVAILABLE AREA OF THE PELICAN CASE'S LID
 - 7) OEM P/N: E-703494-1130-01

RBE703A94-1130-01 MAIN ROTOR BLADE TRIM TAB TOOLS ASSY

| REV. | DESCRIPTION | DATE | BY | APPROVED |
|------|--|------------|-----|----------|
| 1 | MOVED P/N'S -27, -29 FROM PAGE 3 TO 4. CHD ENGRAVE NOTE P/N -03. CHD HOLE DIA. P/N -25 & ADDED P.F. CHD DOWEL DIM TO METRIC ONLY. CHD P/N -27 ROLL PIN HOLE DIA. TO 4mm ONLY ADDED P.F., CHD RADIUS DIM P/N -27. CHD DOWEL DIM TO 4mm OLY ADDED DEPTH .354. CHD RADIUS DIM -29. | 5/1/2009 | RJC | RW |
| 1A | -49 ADDED LID FOAM. | 4/13/2011 | RJC | RW |
| 2 | CHD -03 & -09 NOTE 1 PER R.W. CHD -05 DOWEL PIN HOLE FROM Ø.118in. [Ø3mm] PER G.E. -09 CHD C-DRILL FROM Ø4mm TO Ø.170 PER G.E. CHD -11 Ø.118 HOLE FROM P.F. TO S.F. PER GE. CHD -21 FROM Ø3mm X 20mm PER R.W. ADDED -25 DIMENSION 1.250in. [32mm] TO ENSURE -25 WILL S.F. INTO -27 PER G.E. CORRECTED -27 & -29 CHAMFER DIMENSION FROM 1.97in. TO .197 PER G.E. ADDED -51 TO BOM. CHD -41 FROM DOWEL PIN. | 9/16/2011 | RJC | - |
| 2A | ADDED -09 MISSING Ø3mm HOLE P.F. -19 DIMENSION. ADDED -27 MISSING R.062 DIMENSION PER G.E. | 5/21/2012 | RJC | GE |
| 2B | CHD -03 & -09 FINISH FROM CLEAR ANODIZE TO RED ANODIZE, REMOVED POWDER COATING NOTES. CHD -07 WAS #91310A558 STEEL TO #91287A165 S.S. CHD -47 WAS ROLL PIN TO DOWEL PIN. | 4/17/2013 | CFS | RW |
| 3 | -03, -09, -27 CHD ENGRAVE NOTE WAS RBEA94-1130-01 IS RBE703A94-1130-01. -05 CORRECTED VIEWS. CHD DIM WAS Ø.315 1.25 IS Ø.315 1.25 S.F. CHD DIM WAS Ø.129 THRU IS Ø.129/125. -07 ADDED DIM S.F. -05. CHD DIM WAS Ø.125 FOR -21 IS Ø.129/125 THRU. -09 CHD DIM WAS Ø.118 P.F. -19 IS Ø.1180/0076 (X2). -11 CHD DIM WAS Ø.118 S.F. -19 (X2) IS Ø.1208/1197 (X2). -25 CHD DIM WAS Ø4mm P.F. -41 IS Ø.1575/1572. CHD DIM WAS .625 S.F. -27 IS (.625) S.F. -27 -27 CHD DIM WAS Ø4mm THRU S.F. -41 IS Ø.1607/1592 S.F. -41. CHD DIM WAS Ø4mm. -34 (X2) IS Ø.1575/1572 .35 (X2). ADDED MISSING DIM. 236. -31 CHD DIM WAS Ø.157 S.F. -41 (X2). IS Ø.1607/1592. ADDED MISSING DIM (.394). -47 ADDED DIM (4X) R.37. | 6/24/2013 | BIM | RW |
| 4 | -25 CHD DIM WAS LIMITS Ø.1572 TO .1575 IS LIMITS Ø.1564 TO .1570. -27 CHD DIMS WAS Ø.1592 TO .1607 IS Ø.1575/1580. WAS Ø.1572 TO .1575 IS Ø.1567/1571. -31 CHD DIM WAS LIMITS Ø.1592 TO .1607 IS Ø.1578 TO .1585. | 4/10/2014 | DPD | GE |
| 5 | SEE ECR 16-0272 | 12/30/2016 | RJC | SM |
| 6 | SEE ECR 17-0164 | 6/26/2017 | RJC | JAG |
| K | SEE ECN 17 623 : TEMPLATE UPDATE AS PER HAWKESBURY STANDARDS. -07 MATERIAL CHANGE FROM M8 SCREW TO M304R (ROUND BAR) AND TOLERANCE .315/.306 CHANGE TO .307 +/- .003. -05 TOLERANCE .315/.316 CHANGE TO .309 +/- .003/-0. -11 GD&T TOLERANCE ADDED. -27 GD&T TOLERANCE ADDED. -31 GD&T TOLERANCE ADDED. ASSY -51 ADDED. RIVETS AND EMPLACEMENT OF THE PLACARD ON THE PELICAN CASE ADDED | 17.09.13 | VM | WM |

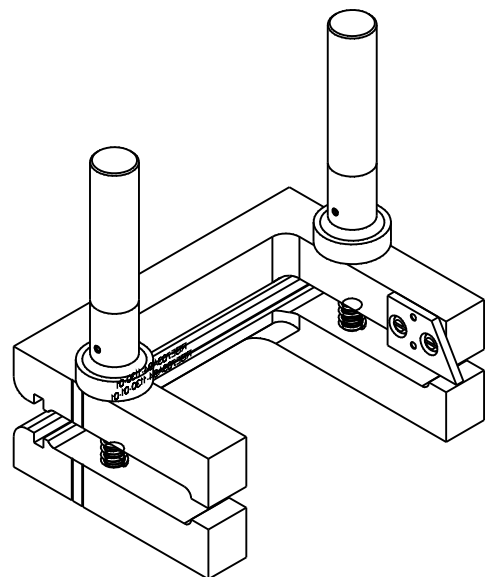


PRELIMINARY ISSUE

| | | | |
|---------------|-------------------|--|------|
| | | Hawkesbury, Ontario, Canada | |
| | | TITLE: MAIN ROTOR BLADE TRIM TAB TOOLS ASSY | |
| DWG NO. | RBE703A94-1130-01 | REV | PK22 |
| DESIGN BY: | VM 9/11/2017 | XXX ± .005 FRACTIONS ± 1/8 | |
| DRAWN BY: | VM 10/05/2017 | .XX ± .01 ANGLES ± 5° | |
| CHECKED: | | .X ± .1 SURFACES ± 125° | |
| MFG. APPR: | | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | N/A |
| SHEET 1 OF 17 | | | |

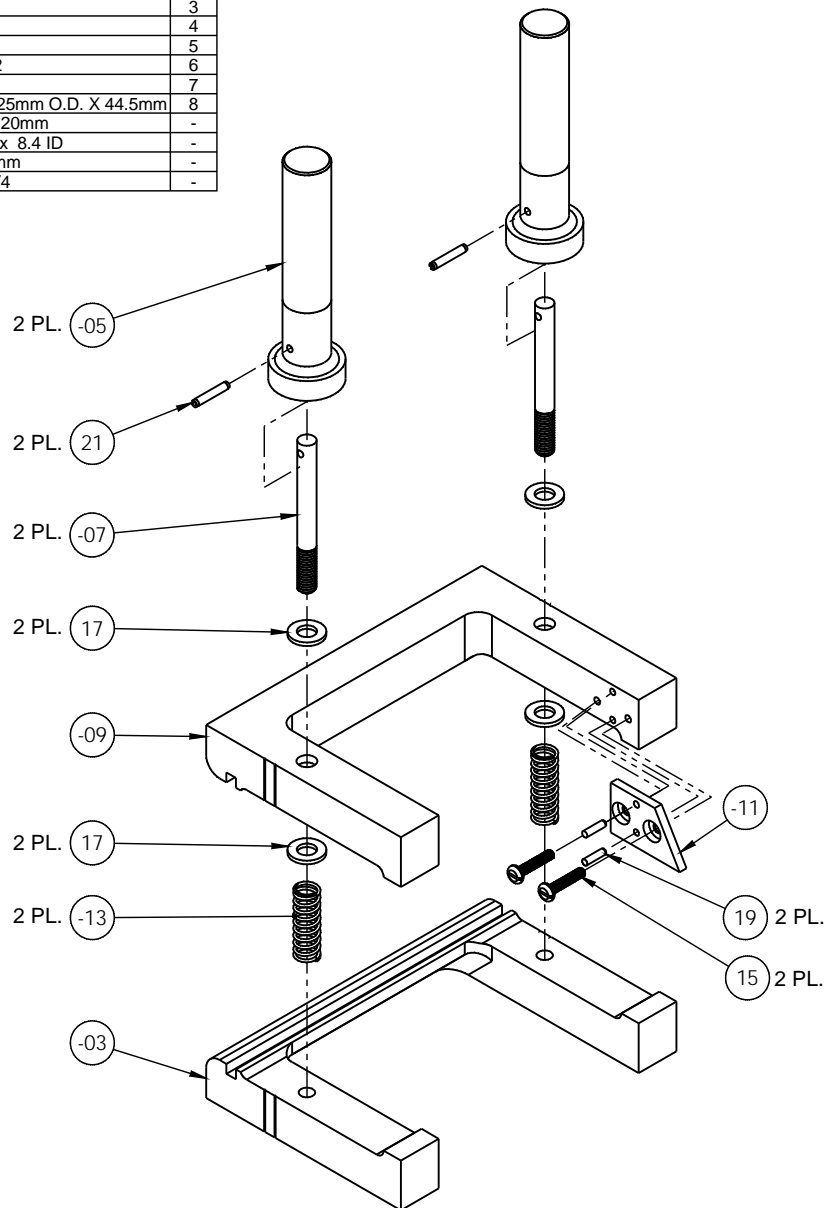
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| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|----------------------|--|----|
| -03 | 1 | RBE703A94-1130-01-03 | BOTTOM FIXTURE 1 | 3 |
| -05 | 2 | RBE703A94-1130-01-05 | FIXTURE HANDLE | 4 |
| -07 | 2 | RBE703A94-1130-01-07 | HANDLE STUD | 5 |
| -09 | 1 | RBE703A94-1130-01-09 | BOTTOM FIXTURE 2 | 6 |
| -11 | 1 | RBE703A94-1130-01-11 | ANGLE INDICATOR | 7 |
| -13 | 2 | RBE703A94-1130-01-13 | COMPRESSION SPRING Ø1.25mm X 11.25mm O.D. X 44.5mm | 8 |
| 15 | 2 | McMaster#90353A217 | PAN HEAD M4 X 0.7mm X 20mm | - |
| 17 | 4 | McMaster#91166A270 | FLAT WASHER M8 x 16 OD x 8.4 ID | - |
| 19 | 2 | McMaster#91595A112 | DOWEL PIN ØM3 X 12mm | - |
| 21 | 2 | McMaster#98296A881 | SPRING PIN Ø1/8 X 3/4 | - |



RBE703A94-1130-01-01 IMMOBILIZING CLIP ASSY

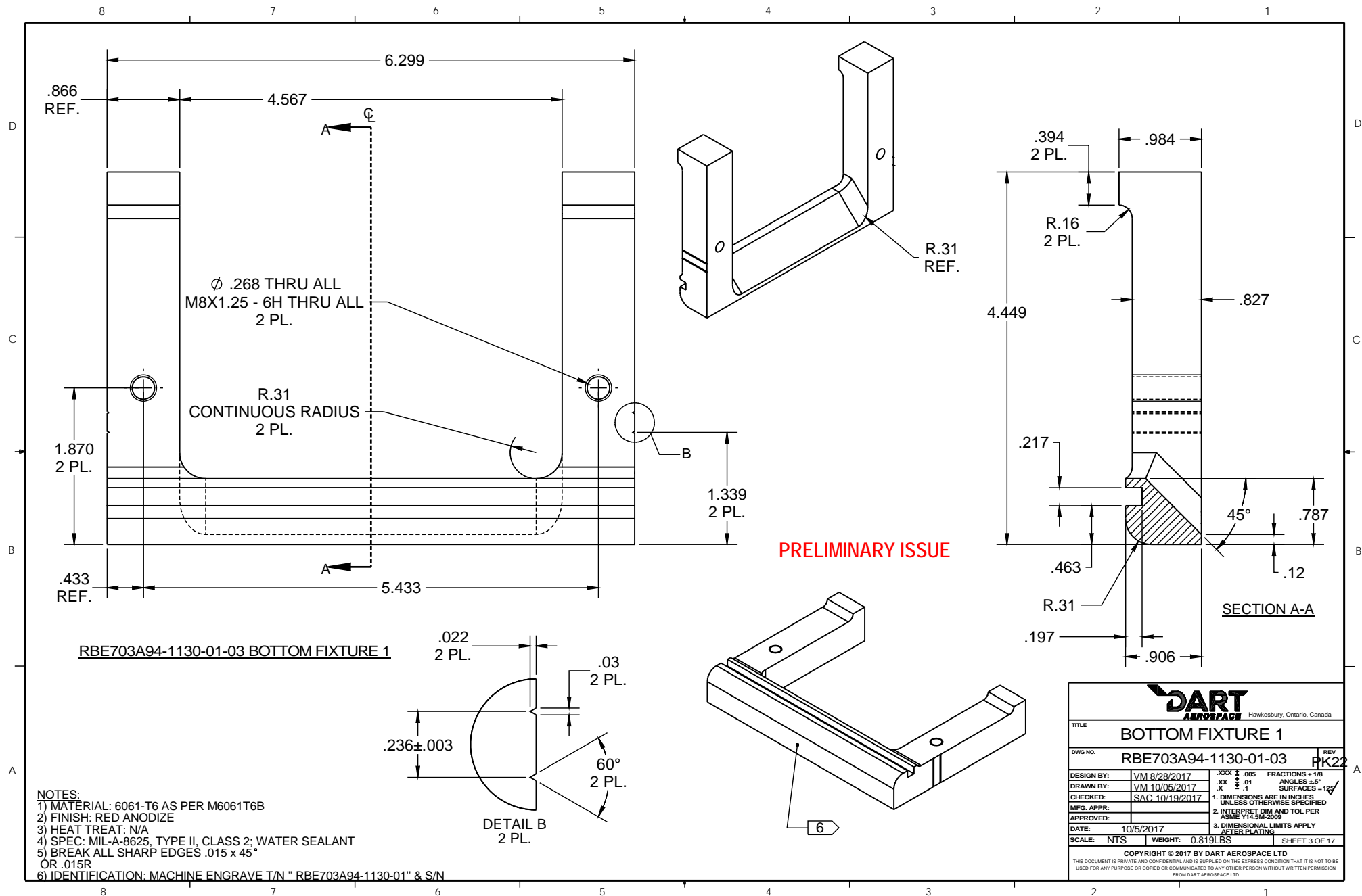
- NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) HEAT TREAT: N/A
 4) SPEC: N/A
 5) BREAK ALL SHARP EDGES: N/A
 6) IDENTIFICATION: N/A



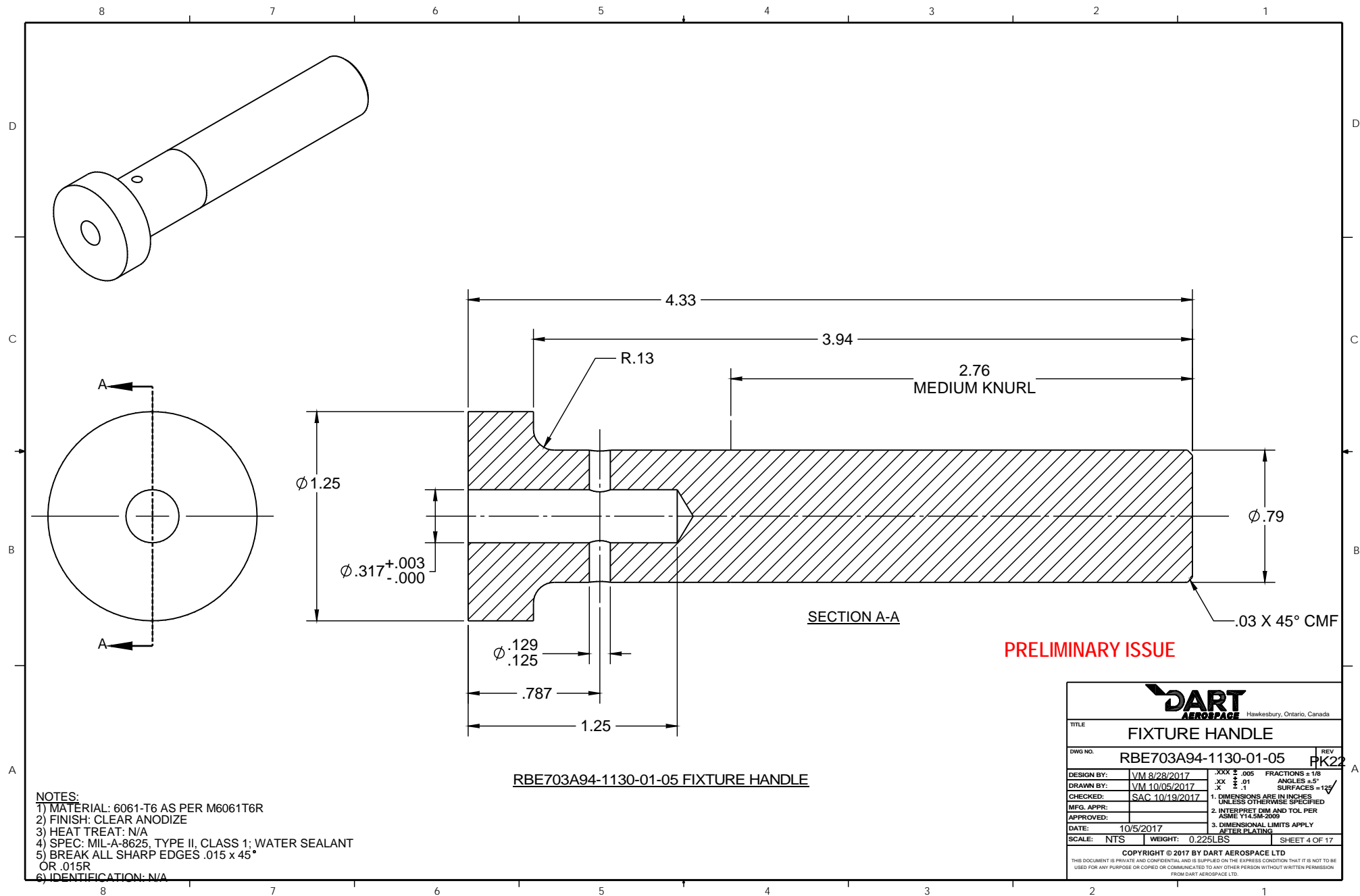
PRELIMINARY ISSUE

| | | | |
|--|----------------------|--|--------------------|
| | | Hawkesbury, Ontario, Canada | |
| | | | |
| TITLE IMMOBILIZING CLIP ASSY | | | |
| DWG NO. | RBE703A94-1130-01-01 | | REV PK22 |
| DESIGN BY: | VM 9/8/2017 | XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 10/05/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 10/19/2017 | .X ± .1 | SURFACES ± 125° |
| MFG. APPR: | | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | N/A |
| SHEET 2 OF 17 | | | |

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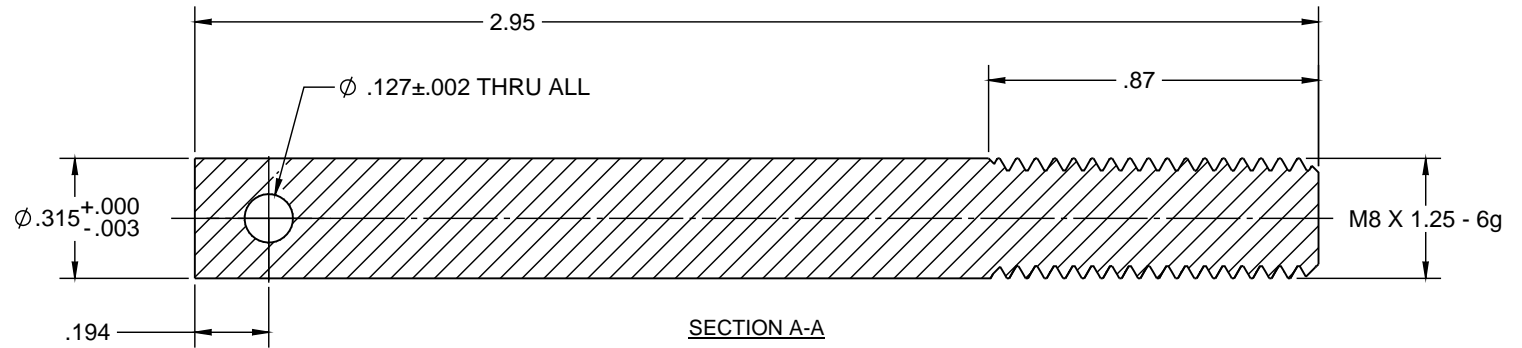
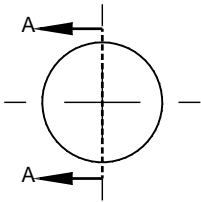
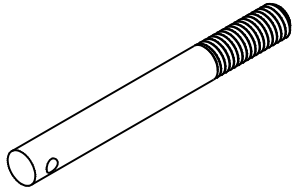


| | | | |
|--|----------------|--|-----------------|
| | | Hawkesbury, Ontario, Canada | |
| | | | |
| TITLE: BOTTOM FIXTURE 1 | | | |
| DWG NO. RBE703A94-1130-01-03 | | REV PK22 | |
| DESIGN BY: | VM 8/28/2017 | XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 10/05/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 10/19/2017 | .X ± .1 | SURFACES ± 125 |
| MFG. APPR: | | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | 0.819 LBS |
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PRELIMINARY ISSUE

| | |
|--|-----------|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE FIXTURE HANDLE | |
| DWG NO. | REV |
| RBE703A94-1130-01-05 | PK22 |
| DESIGN BY: | DATE |
| VM 8/28/2017 | 10/5/2017 |
| DRAWN BY: | DATE |
| VM 10/05/2017 | 10/5/2017 |
| CHECKED: | DATE |
| SAC 10/19/2017 | 10/5/2017 |
| MFG. APPR: | DATE |
| | 10/5/2017 |
| APPROVED: | DATE |
| | 10/5/2017 |
| SCALE: | WEIGHT: |
| NTS | 0.225 LBS |
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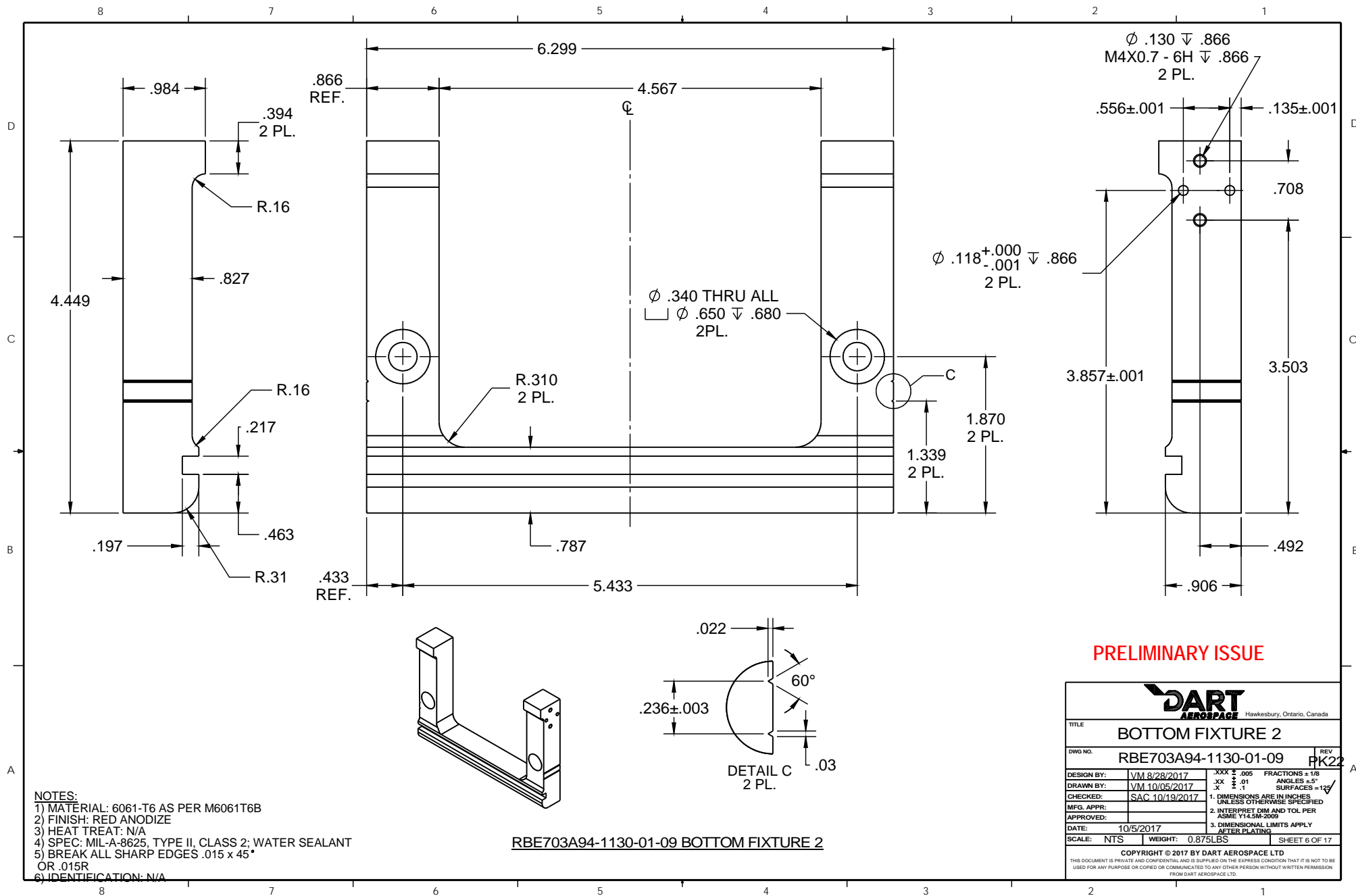
RBE703A94-1130-01-07 HANDLE STUD

PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: AISI 304/316 SS AS PER M304R
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

| | |
|---|---|
| DART AEROSPACE <small>Hawkesbury, Ontario, Canada</small> | |
| TITLE HANDLE STUD | |
| DWG NO. RBE703A94-1130-01-07 | REV PK22 |
| DESIGN BY: VM 8/28/2017 | .XXX ± .005 FRACTIONS ± 1/8 |
| DRAWN BY: VM 10/05/2017 | .XX ± .01 ANGLES ± 5° |
| CHECKED: SAC 10/19/2017 | .X ± .1 SURFACES ± 125° |
| MFG. APPR: | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED |
| APPROVED: | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE: 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| SCALE: NTS | WEIGHT: 0.06LBS |
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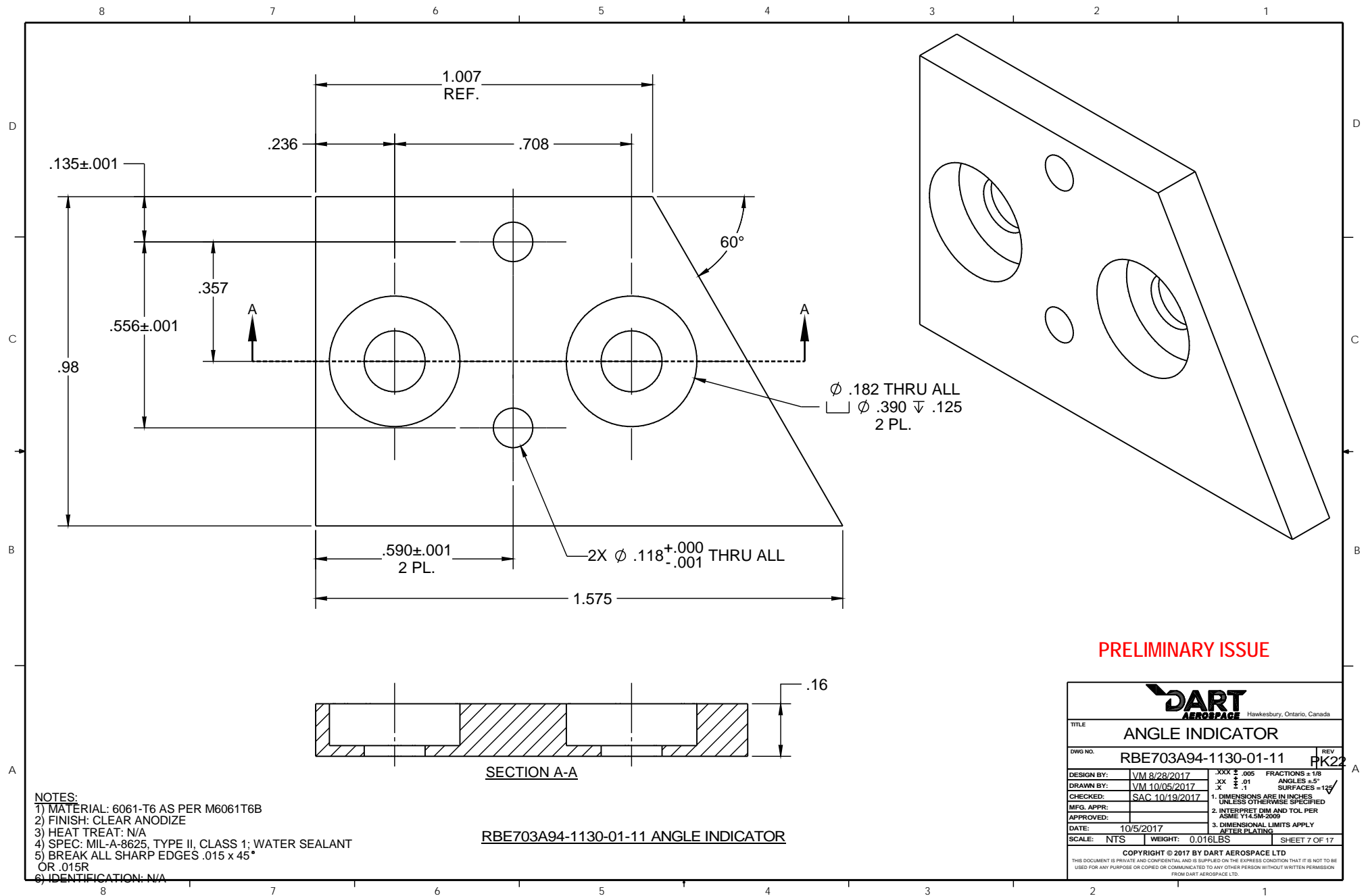
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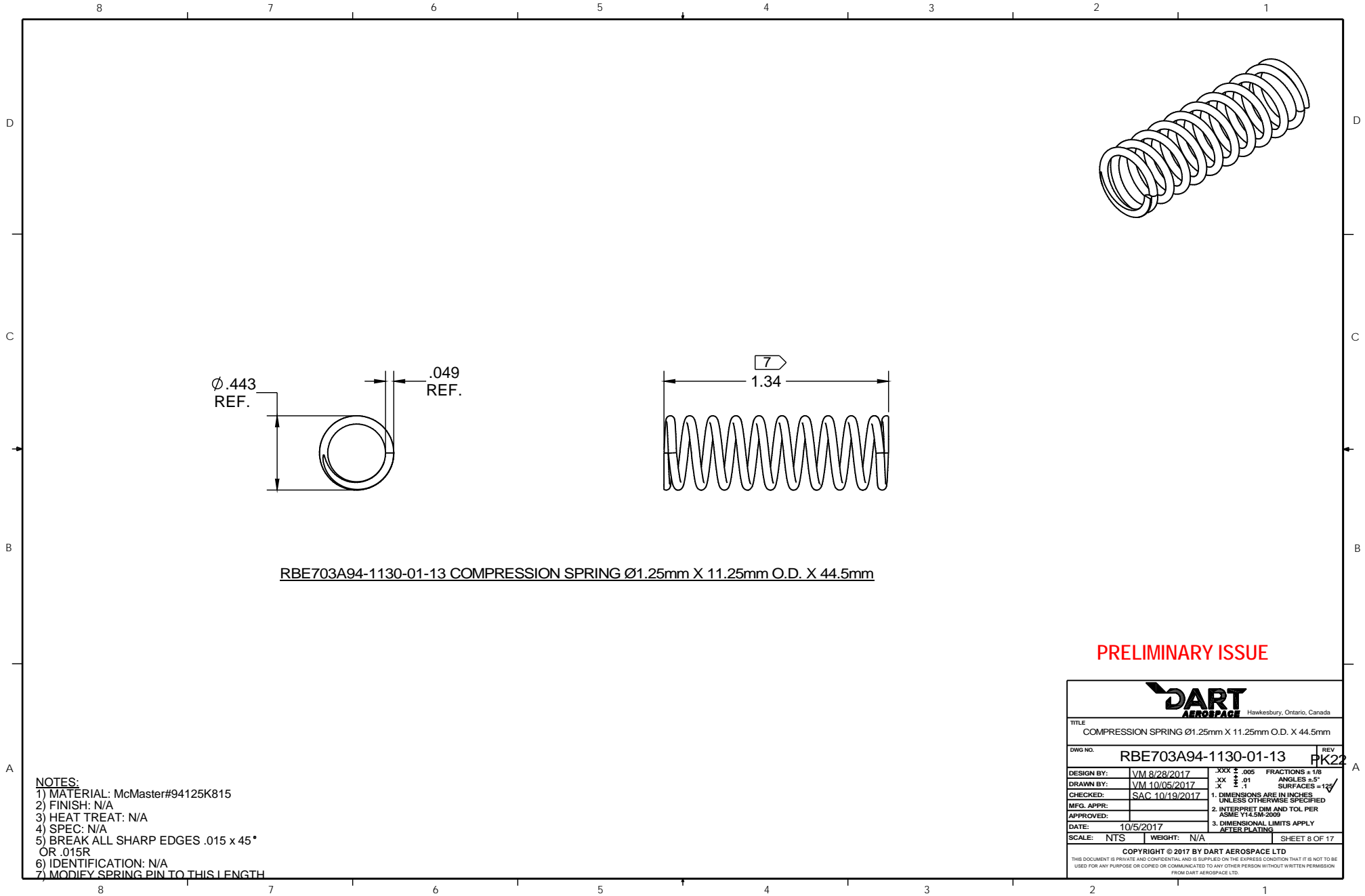


PRELIMINARY ISSUE

| | |
|--|----------------------|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE BOTTOM FIXTURE 2 | |
| DWG NO. | RBE703A94-1130-01-09 |
| REV | PK22 |
| DESIGN BY: | VM 8/28/2017 |
| DRAWN BY: | VM 10/05/2017 |
| CHECKED: | SAC 10/19/2017 |
| MFG. APPR: | |
| APPROVED: | |
| DATE: | 10/5/2017 |
| SCALE: | NTS |
| WEIGHT: | 0.875 LBS |
| SHEET 6 OF 17 | |

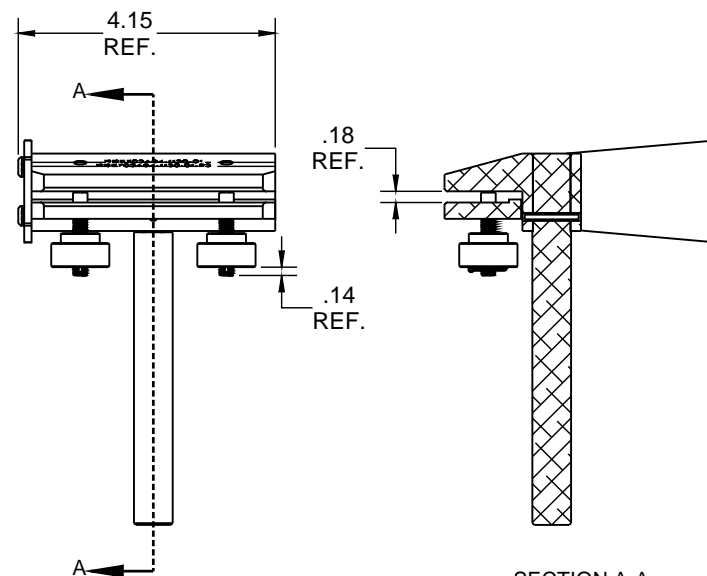
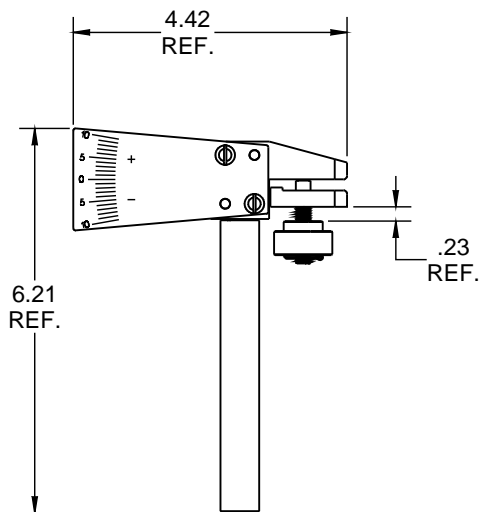
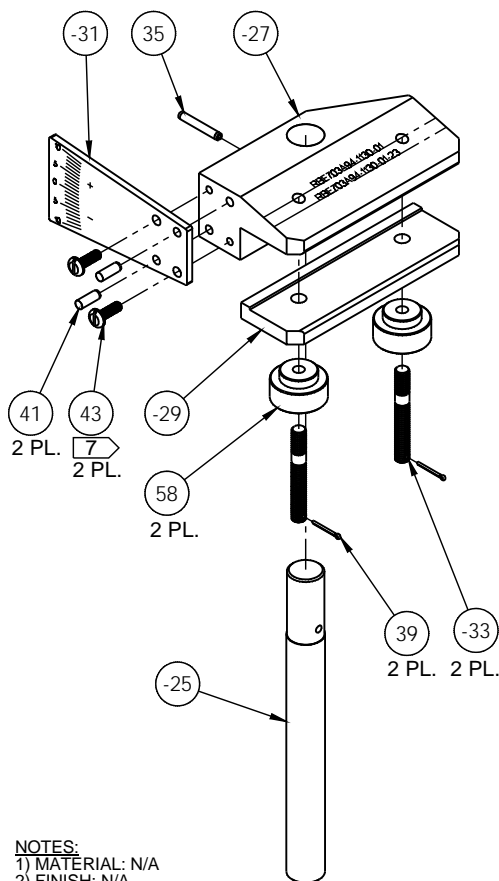
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NOTES:
1) MATERIAL: McMaster#94125K815
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45°
OR .015R
6) IDENTIFICATION: N/A
7) MODIFY SPRING PIN TO THIS LENGTH

| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|----------------------|--------------------------------------|----|
| -25 | 1 | RBE703A94-1130-01-25 | TAB ADJUSTER HANDLE | 10 |
| -27 | 1 | RBE703A94-1130-01-27 | TAB ADJUSTER BODY | 11 |
| -29 | 1 | RBE703A94-1130-01-29 | TAB ADJUSTER CLAMP | 12 |
| -31 | 1 | RBE703A94-1130-01-31 | TAB ADJUSTER GAUGE PLATE | 13 |
| -33 | 2 | RBE703A94-1130-01-33 | ADJUSTER | 14 |
| 35 | 1 | McMaster#98296A882 | SPRING PIN Ø1/8 X 7/8 | - |
| 39 | 2 | McMaster#98338A022 | COTTER PIN Ø3/64 X 1/2 | - |
| 41 | 2 | McMaster#91595A155 | DOWEL PIN 4mm X 12mm | - |
| 43 | 2 | McMaster#90353A214 | PAN HEAD M4 x 0.7 x 12mm | - |
| 58 | 2 | J.W. WINCO #6NF46A | KNURLED NUT M6 X 1.0 DIN 6303 TYPE A | - |



SECTION A-A

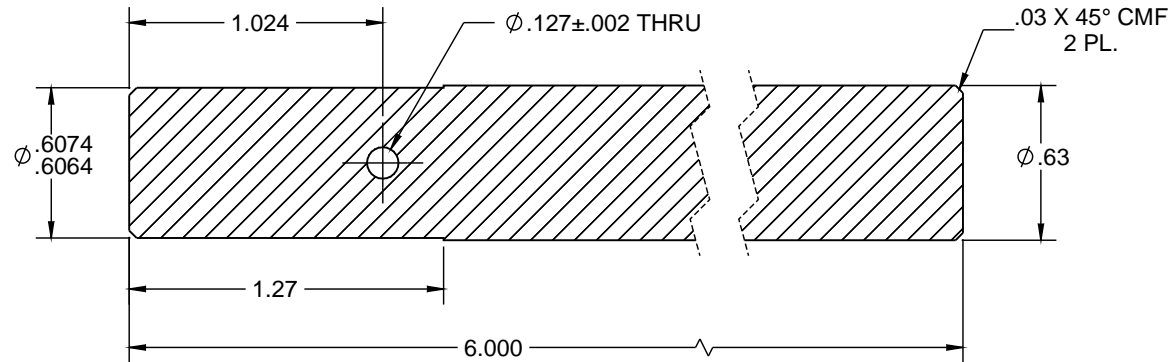
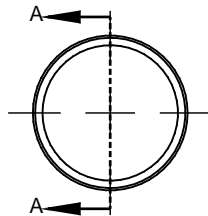
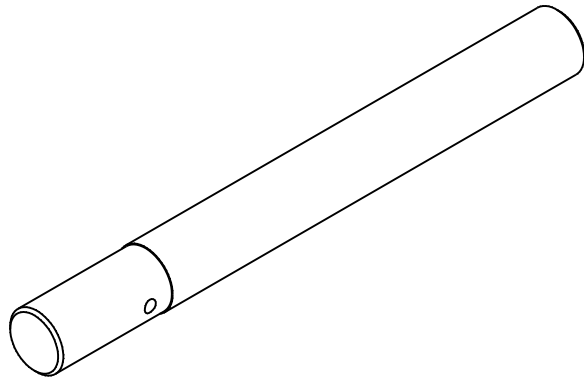
RBE703A94-1130-01-23 DEFLECTION CLIP ASSY

PRELIMINARY ISSUE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) APPLY LOCTITE 263 OR EQUI.

| | |
|--|--|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| DEFLECTION CLIP ASSY | |
| DWG NO. RBE703A94-1130-01-23 | REV PK22 |
| DESIGN BY: VM 8/28/2017 | XXX ± .005 FRACTIONS ± 1/8 |
| DRAWN BY: VM 10/05/2017 | .XX ± .01 ANGLES ± 5° |
| CHECKED: SAC 10/19/2017 | .X ± .1 SURFACES ± 125° |
| MFG. APPR: | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED |
| APPROVED: | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE: 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| SCALE: NTS | WEIGHT: N/A |
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SHEET 9 OF 17



SECTION A-A

RBE703A94-1130-01-25 TAB ADJUSTER HANDLE

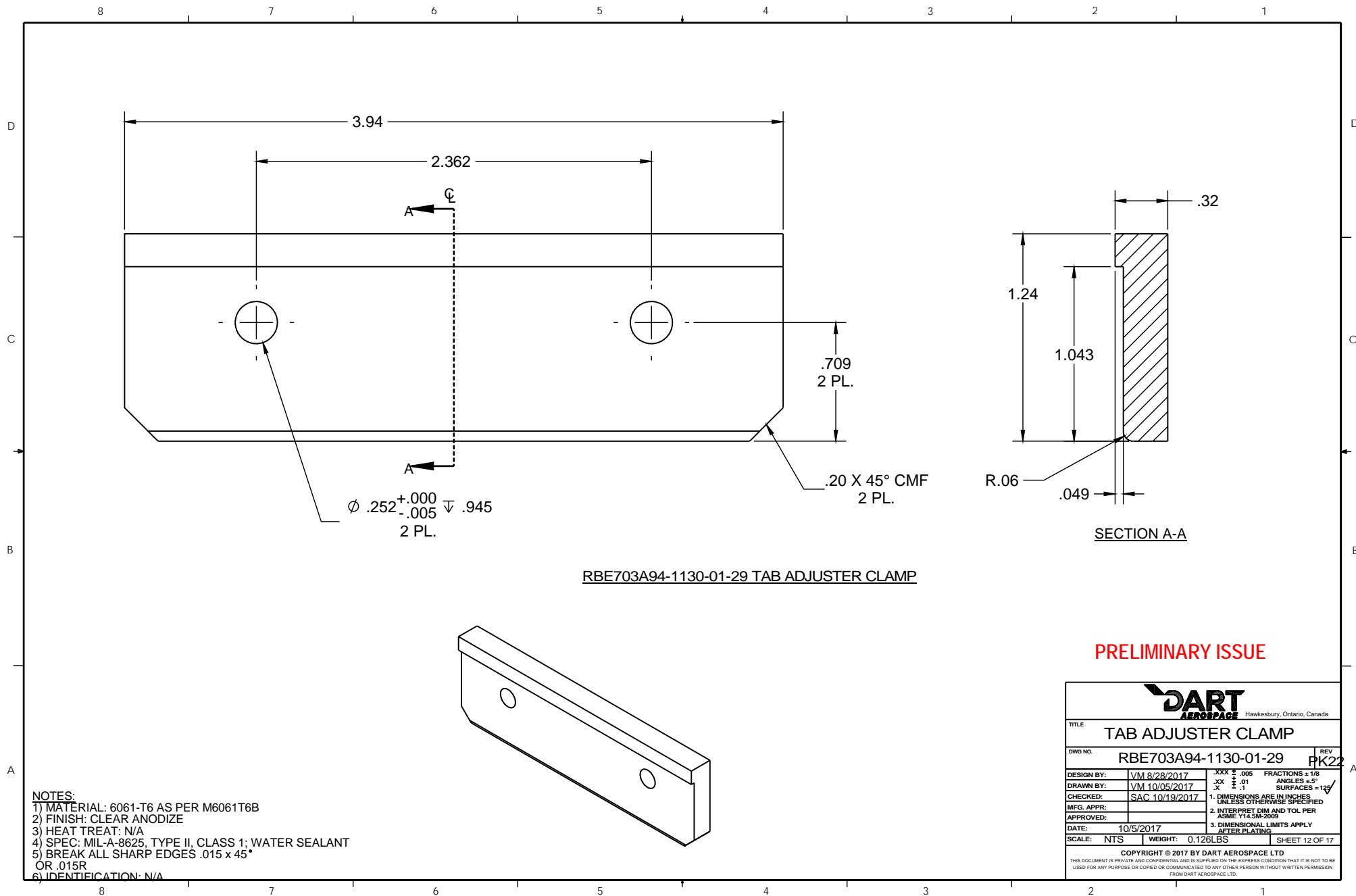
NOTES:

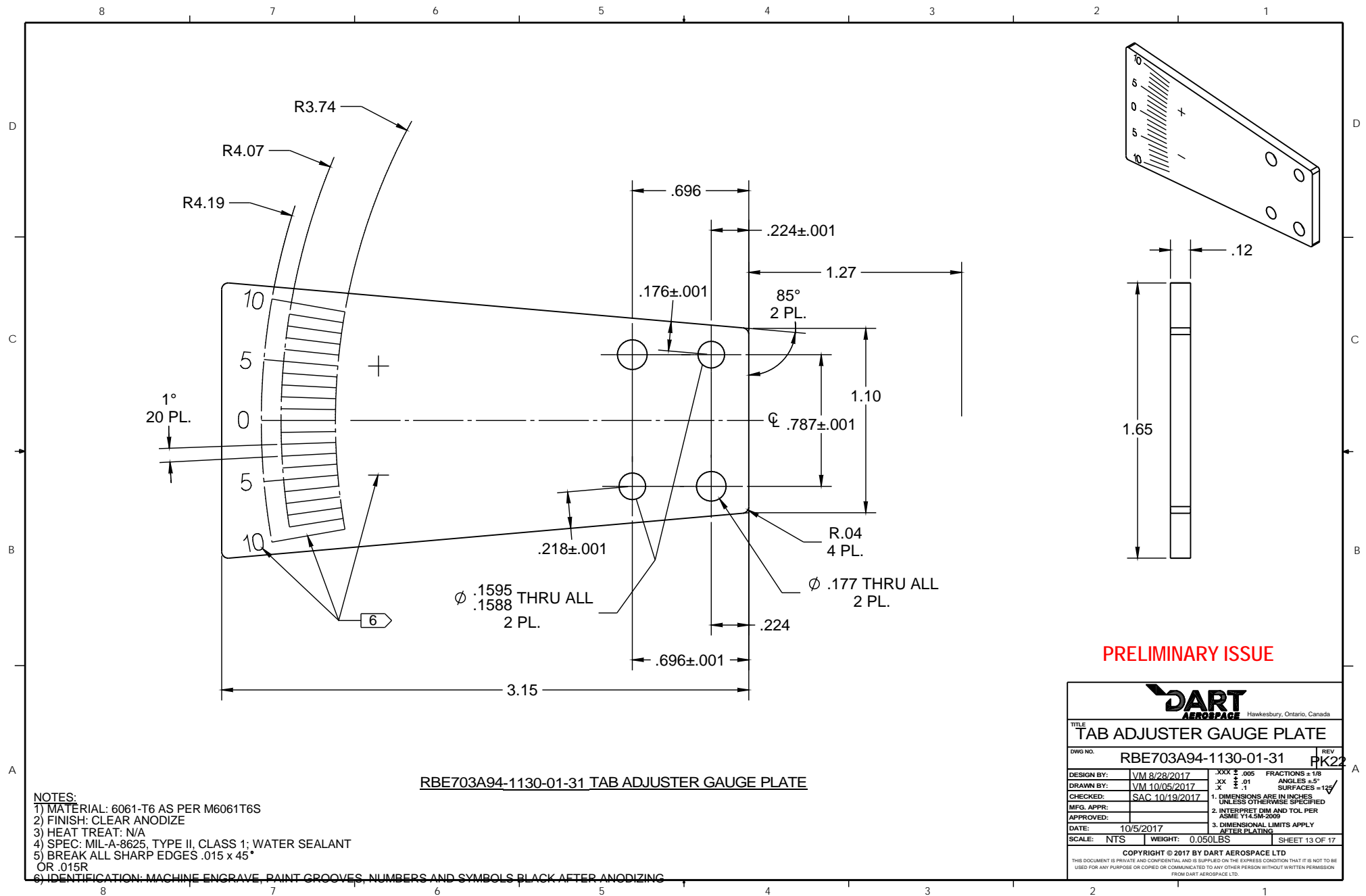
- 1) MATERIAL: 6061-T6 AS PER M6061T6R
- 2) FINISH: CLEAR ANODIZE
- 3) HEAT TREAT: N/A
- 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
- 5) BREAK ALL SHARP EDGES .015 X 45° OR .015R
- 6) IDENTIFICATION: N/A

PRELIMINARY ISSUE

| | |
|--|--|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE: TAB ADJUSTER HANDLE | |
| DWG NO: RBE703A94-1130-01-25 | REV: PK22 |
| DESIGN BY: VM 8/28/2017 | .XXX ± .005 FRACTIONS ± 1/8 |
| DRAWN BY: VM 10/05/2017 | .XX ± .01 ANGLES ± 5° |
| CHECKED: SAC 10/19/2017 | .X ± .1 SURFACES ± 125° |
| MFG. APPR: | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED |
| APPROVED: | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE: 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| SCALE: NTS | WEIGHT: 0.176LBS |
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SHEET 10 OF 17



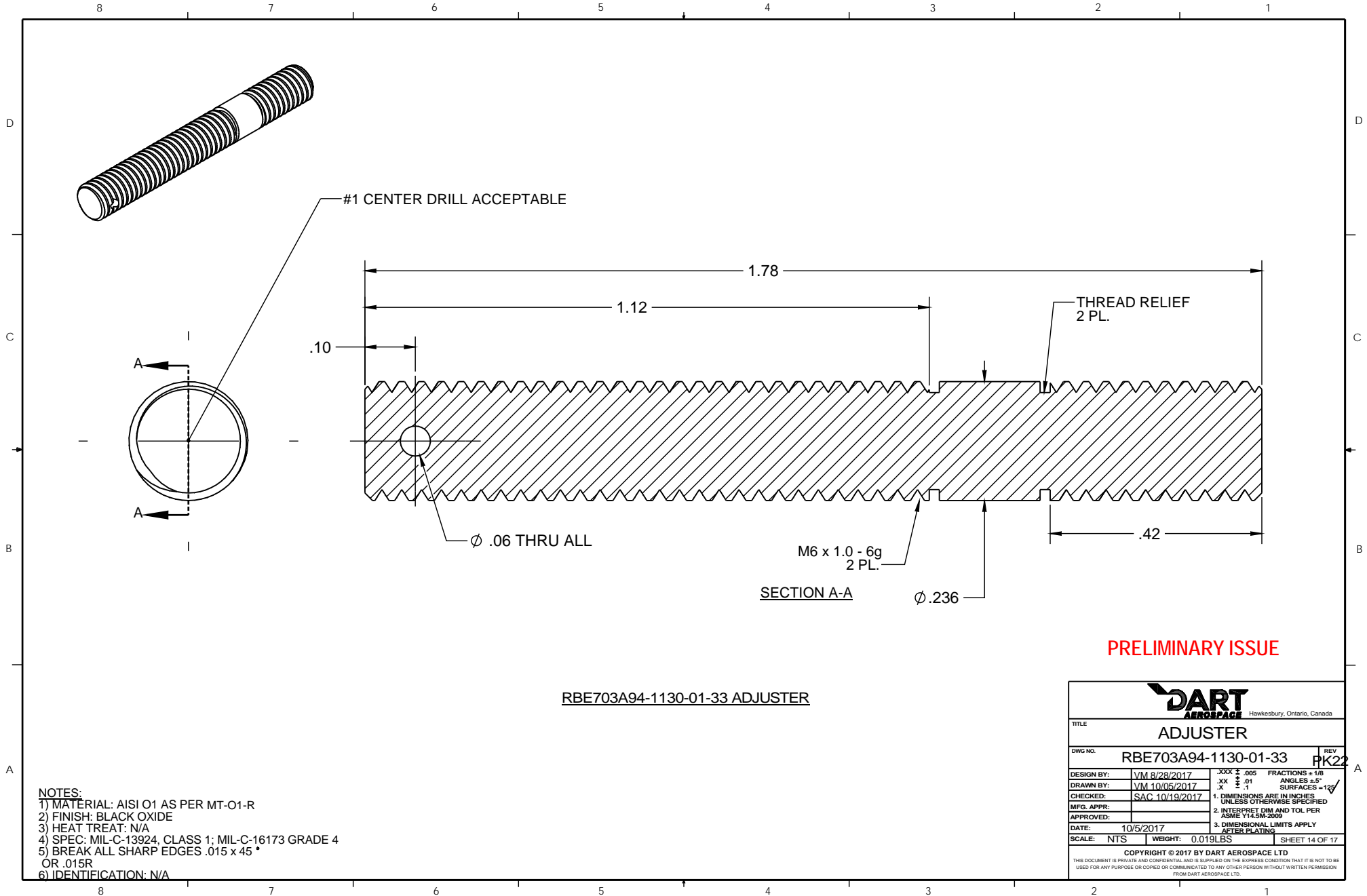


NOTES:
 1) MATERIAL: 6061-T6 AS PER M6061T6S
 2) FINISH: CLEAR ANODIZE
 3) HEAT TREAT: N/A
 4) SPEC: MIL-A-8625, TYPE II, CLASS 1; WATER SEALANT
 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 6) IDENTIFICATION: MACHINE ENGRAVE, PAINT GROOVES, NUMBERS AND SYMBOLS BLACK AFTER ANODIZING

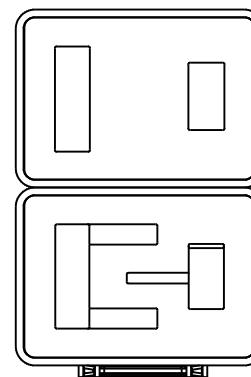
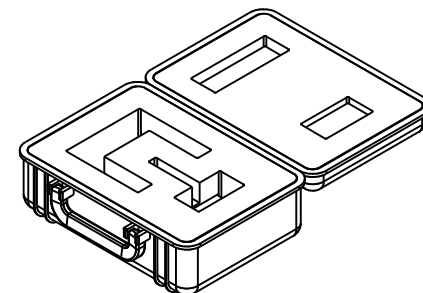
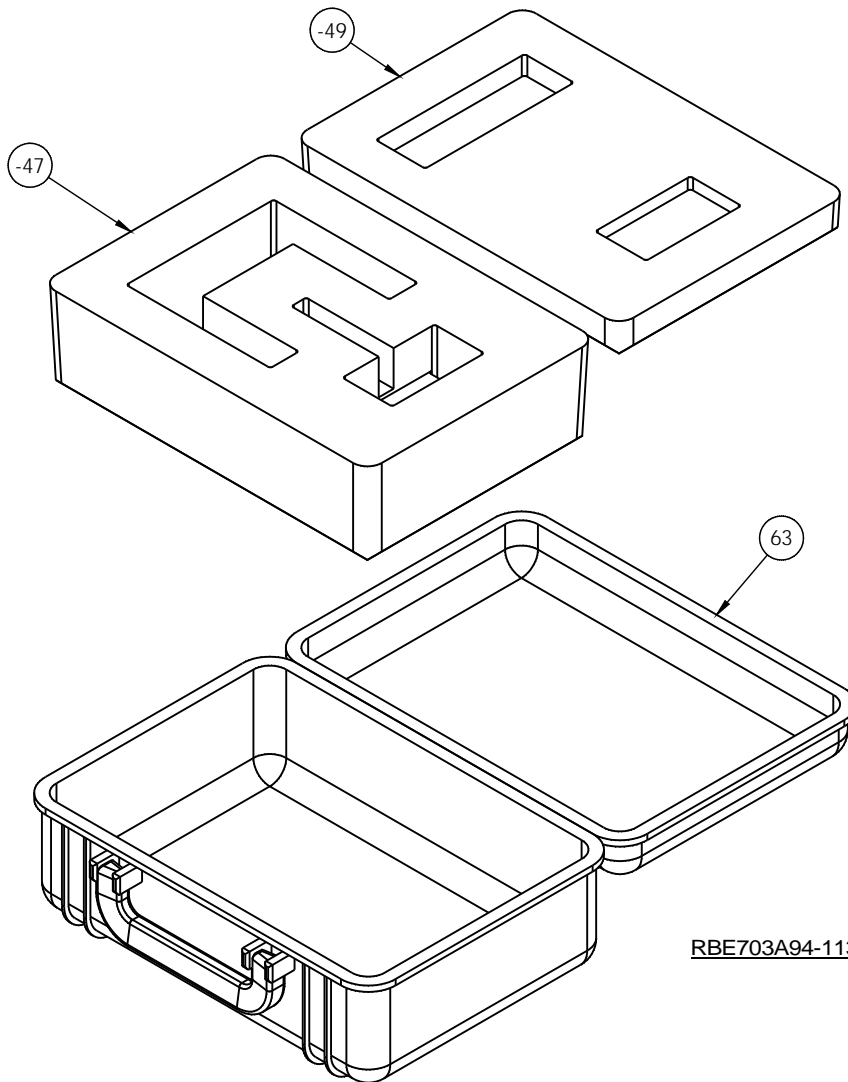
RBE703A94-1130-01-31 TAB ADJUSTER GAUGE PLATE

| | |
|--|--|
| DART AEROSPACE Hawkesbury, Ontario, Canada | |
| TITLE: TAB ADJUSTER GAUGE PLATE | |
| DWG NO. RBE703A94-1130-01-31 | REV PK22 |
| DESIGN BY: VM 8/28/2017 | .XXX \pm .005 FRACTIONS \pm 1/8 |
| DRAWN BY: VM 10/05/2017 | .XX \pm .01 ANGLES \pm 5° |
| CHECKED: SAC 10/19/2017 | .X \pm .1 SURFACES \pm 125° |
| MFG. APPR: | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED |
| APPROVED: | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 |
| DATE: 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING |
| SCALE: NTS | WEIGHT: 0.050 LBS |
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SHEET 13 OF 17



| ITEM # | QTY | PART # | TITLE | PG |
|--------|-----|----------------------|--------------|----|
| -47 | 1 | RBE703A94-1130-01-47 | BOTTOM FOAM | 16 |
| -49 | 1 | RBE703A94-1130-01-49 | TOP FOAM | 17 |
| 63 | 1 | PELICAN #APP-1450-E | PELICAN CASE | - |



PRELIMINARY ISSUE

RBE703A94-1130-01-51 PACKAGING ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) HOT GLUE FOAM-47 & -49 INTO PELICAN CASE AFTER PLACARD RB40101 INSTALLATION ON SHEET# 1 NOTE 6

| | | | |
|---|----------------|--|-----------------|
|  DART AEROSPACE Hawkesbury, Ontario, Canada | | TITLE | |
| | | PACKAGING ASSY | |
| DWG NO. | | REV | |
| RBE703A94-1130-01-51 | | PK22 | |
| DESIGN BY: | VM 8/28/2017 | XXX ± .005 | FRACTIONS ± 1/8 |
| DRAWN BY: | VM 10/05/2017 | .XX ± .01 | ANGLES ± 5° |
| CHECKED: | SAC 10/19/2017 | .X ± .1 | SURFACES ± 125° |
| MFG. APPR: | | 1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED | |
| APPROVED: | | 2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 | |
| DATE: | 10/5/2017 | 3. DIMENSIONAL LIMITS APPLY AFTER PLATING | |
| SCALE: | NTS | WEIGHT: | N/A |
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